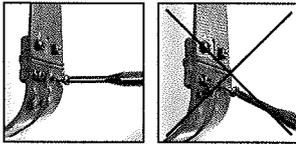# Blac technical guide

HOW TO MOUNT LENSES IN BLAC & BLAC TITANIUM ...

Loosen the **bottom screw** on the frontpiece. The frame is more flexible in that part. Now you can easily mount the lens.

NOTE: Screw from a straight angle, to avoid ruining the hinge!

HOW TO **ADJUST** BLAC & BLAC TITANIUM

Temples
Adjust the temple in/out by hand ... no more than 45 degrees.

Hockey Ends
Adjust the hockey ends by hand.

Nosepads
Adjust the nosepad arms by hand.

Heating
Apply same procedure as when heating acetate frames.
Recommended temperature: 60-80° C.
Heat until adjustable (15-30 sec.).

NOTE: Heating instructions only apply to these Blac models: Banzai, Jaws, Bail, Bombora, Choppy, Barrel, Twinfin & Bonzer.
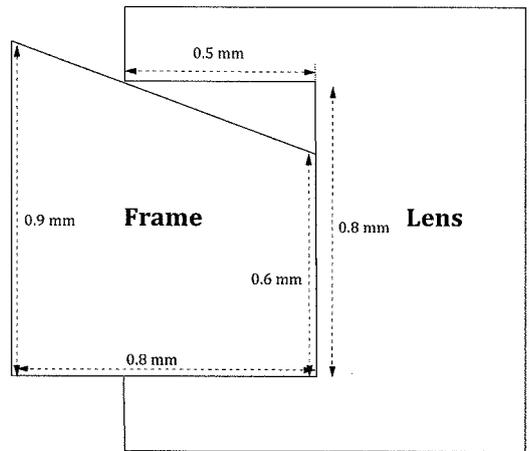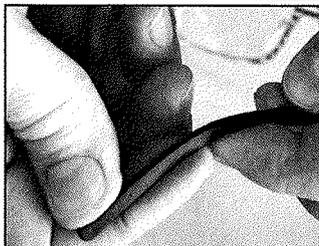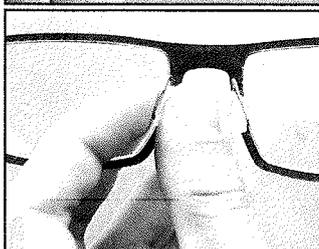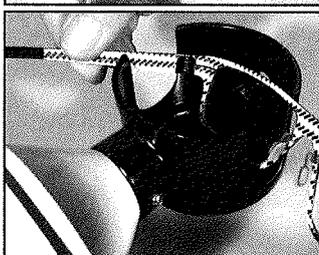
LENS RECOMMENDATIONS

All lenses should be in 1.6 material.

The recommended base curve for Blac is 4. For Blac Titanium 4 - 6. Measure the demolens for correct base-curve - it may vary from frame to frame.

Always cut the lens to exact size with a plus-tolerance.

Minimal lens-edge thickness: 2.4 mm.

Groove-measures: 0.5 mm. deep and 0.8 mm wide. For easy mounting – trim/round the groove edges.

IMPORTANT: To avoid frame breakage, groove precision must be observed!

For Blac frames with straight upper-rims: cut the lens 0.1 mm. larger; groove-measure 0.6 mm. deep and 0.8 mm. wide.

Take note of the frame curvature angle.

Please loosen the screws with great care. As you can break the hinge by screwing too hard.

DO NOT GUIDE FOR BLAC

DO NOT use tools with a metal surface directly against the carbon fiber or fibreglass material. When adjusting the temples, this can easily be done by hand.

DO NOT press or pop out demolens.

DO NOT use excessive force when adjusting.

DO NOT heat nylon hinges directly.

Be careful using chemicals. Acetone will damage the surface of both carbon fiber and fiberglass.

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